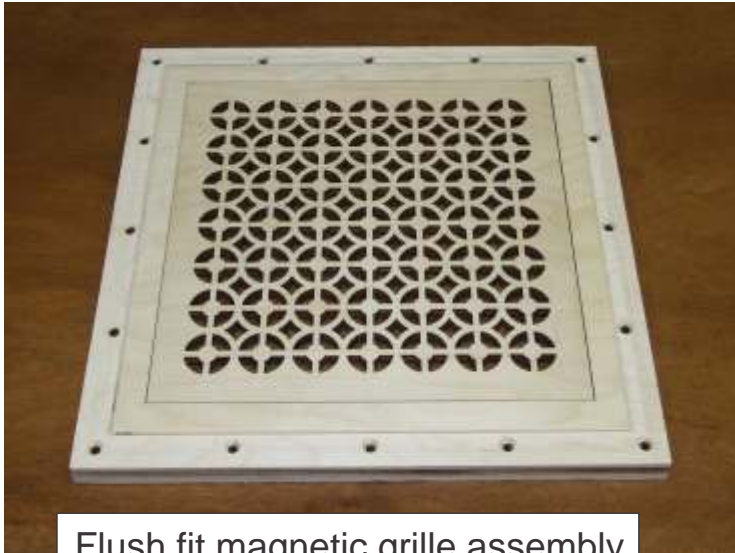
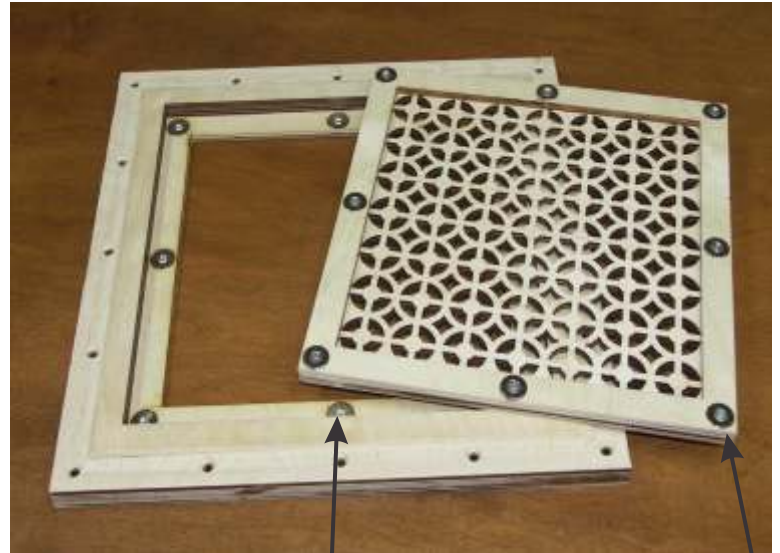


HOW TO INSTALL FLUSH FIT GRILLES



Flush fit magnetic grille assembly

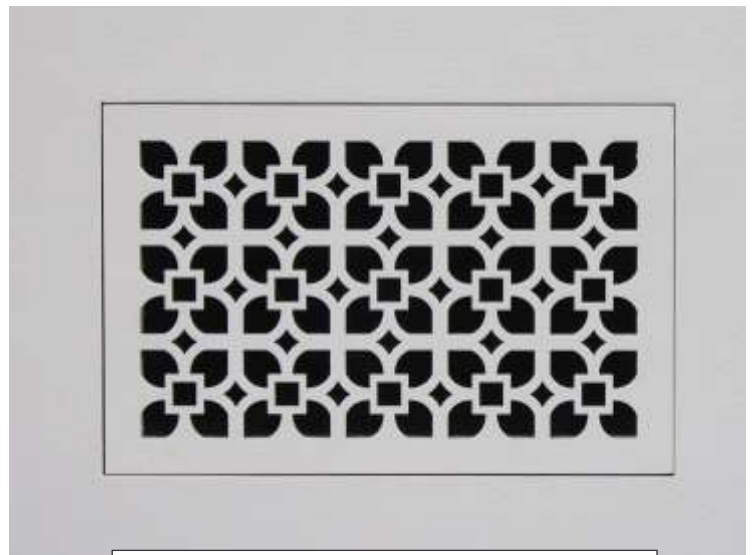


Steel discs riveted to grille the frame.

Rare earth magnets screwed to the grille.



Flush fit magnetic return air filter grille installed and painted

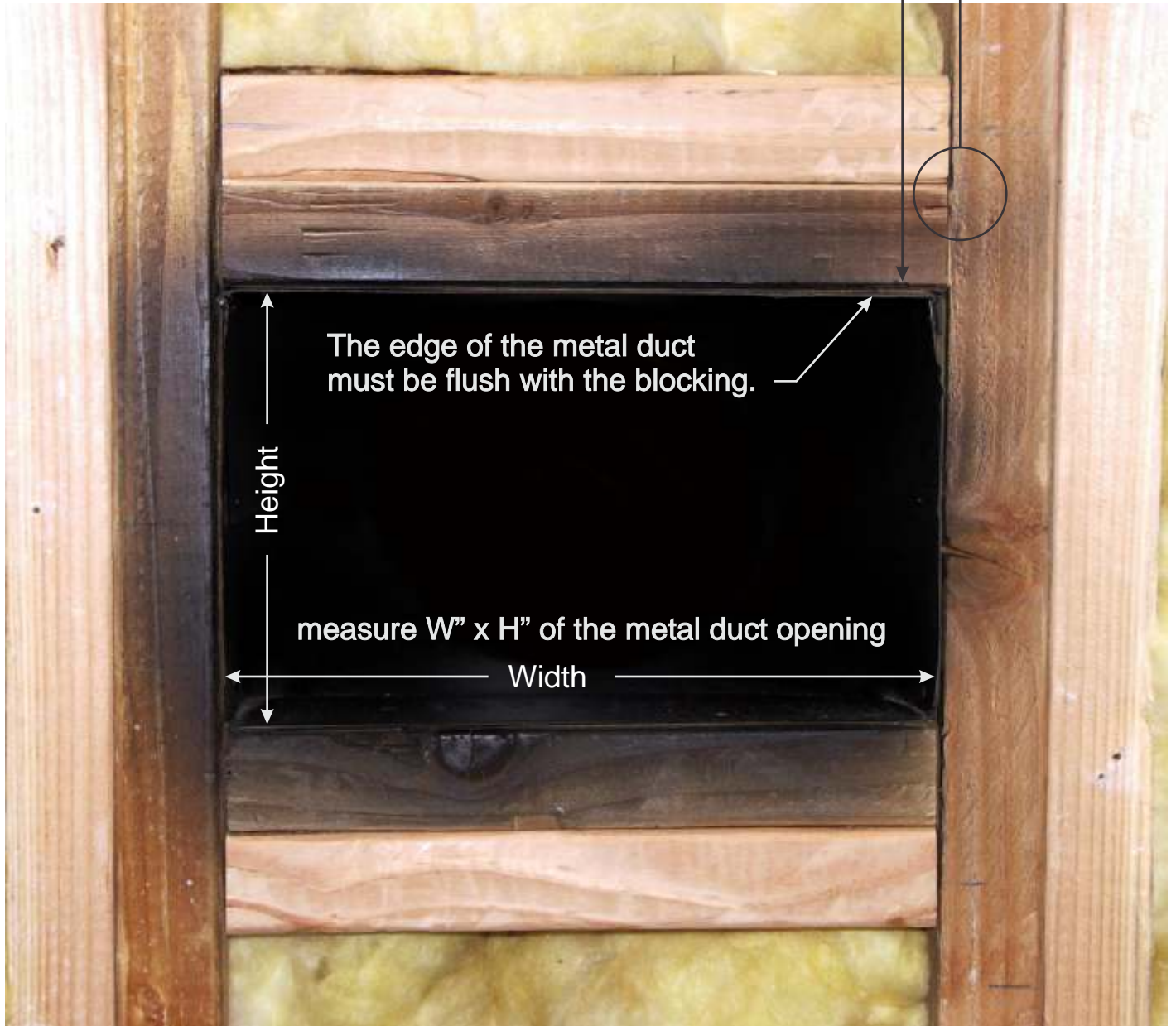


Flush fit magnetic supply grille installed and painted

HOW TO INSTALL FLUSH FIT GRILLES

Step 1

- Provide blocking for drywall and flush fit grille frame.
- The edge of the metal duct must be flush with the blocking.
- Paint the inside of the metal duct flat black.
- Measure the Width x Height of the metal duct.



HOW TO INSTALL FLUSH FIT GRILLES

Step 2

Securely screw the flush fit grille frame to the wall framing.



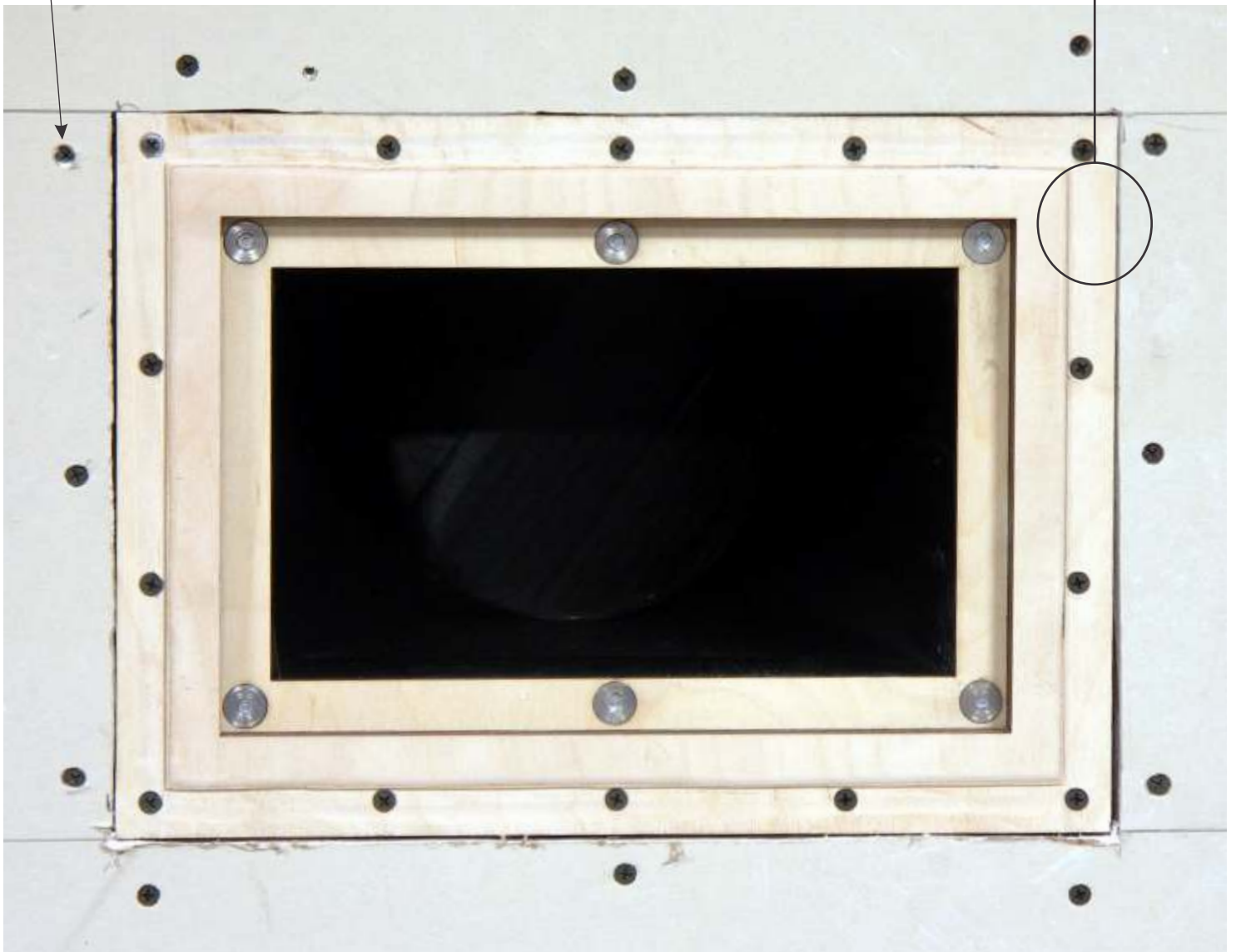
HOW TO INSTALL FLUSH FIT GRILLES

Step 3

Cut and fit 5/8" drywall around the flush fit grille frame and screw it securely to the wall framing.

Note:

The flush fit frame should stand out approx. 1/16" to 1/8" thicker than the drywall. This will allow for proper floating and feathering of the drywall mud finish.



HOW TO INSTALL FLUSH FIT GRILLES

Step 4

Tape and mud the drywall to the flush fit grille frame.



HOW TO INSTALL FLUSH FIT GRILLES

Step 5

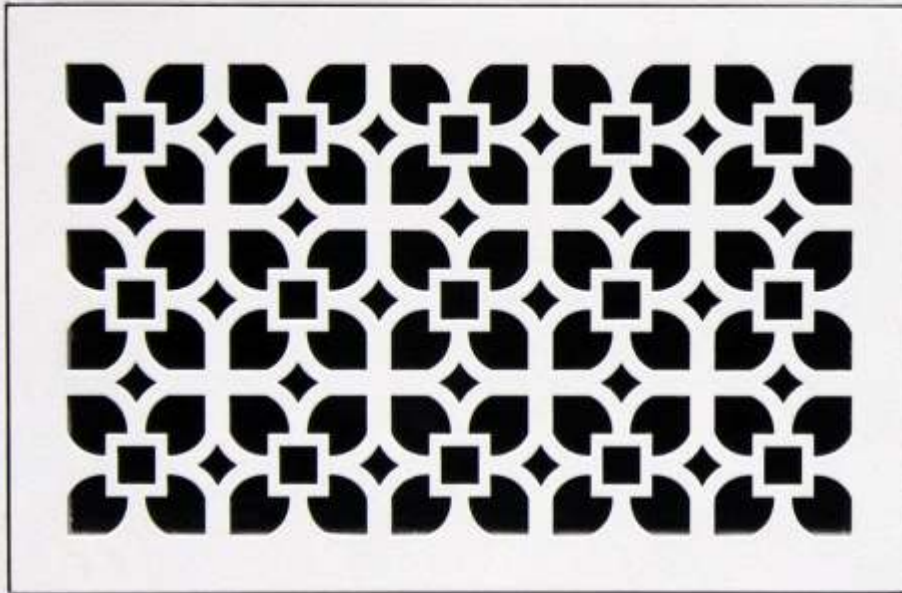
Skim and finish the dry wall mud to flush out the grille frame.



HOW TO INSTALL FLUSH FIT GRILLES

Step 6

Finished and painted with magnetic grille installed.



Finished and painted with magnetic grille removed.

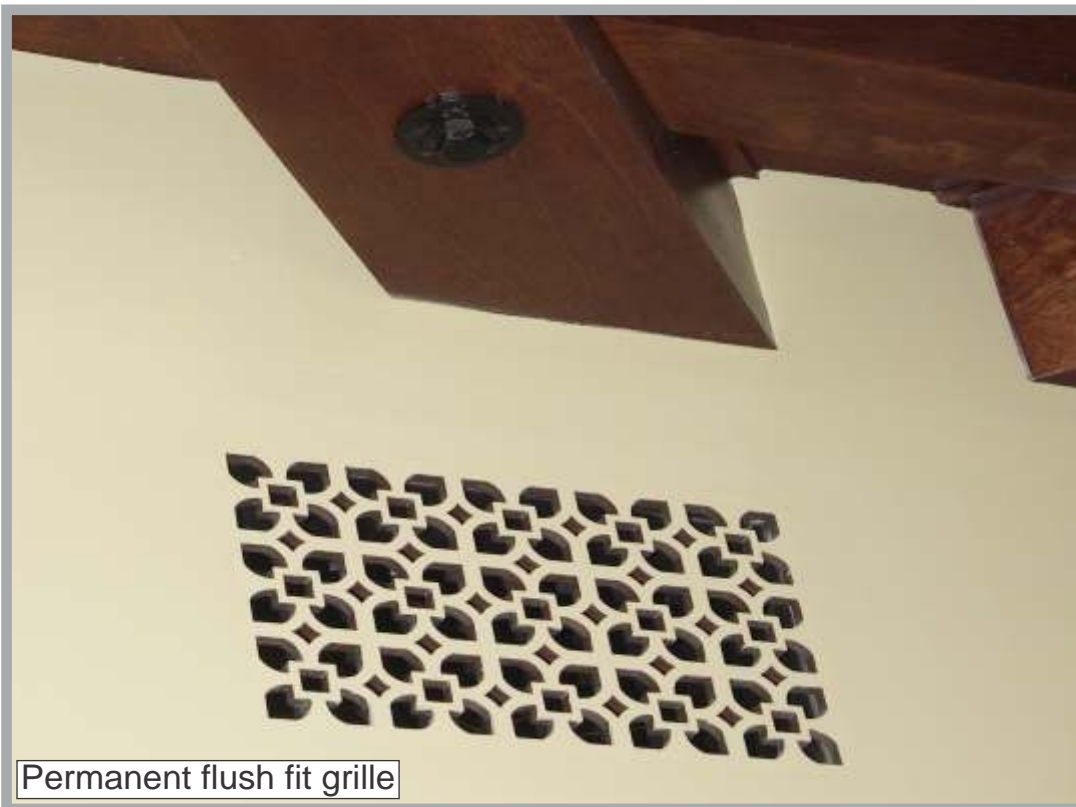


HOW TO INSTALL FLUSH FIT GRILLES

Installed examples



Flush fit magnetic return air filter grille

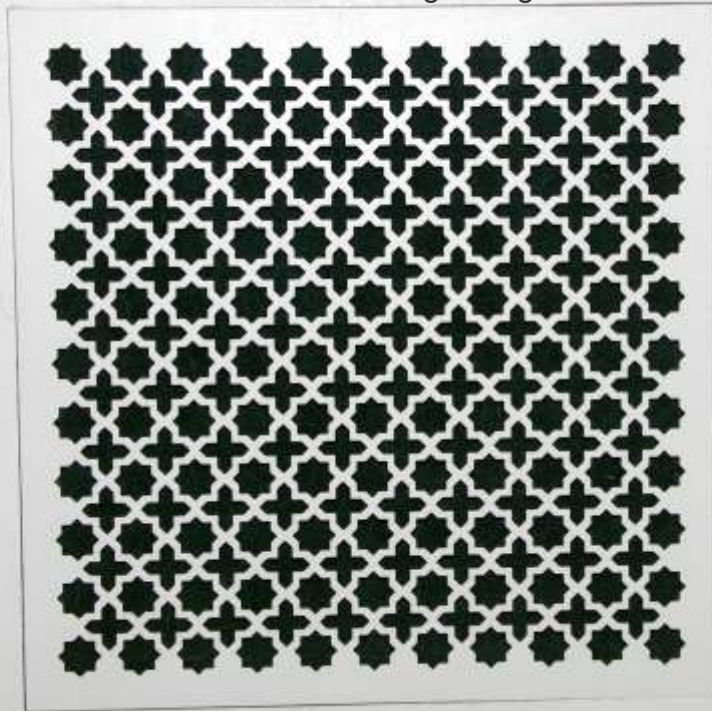


Permanent flush fit grille

HOW TO INSTALL FLUSH FIT GRILLES

Installed examples

Flush Fit Filter Grille with magnetic grille installed



Flush Fit Filter Grille with magnetic grille removed

